## Polychim Industrie





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**New generation clear PP Homopolymer HA31XTF** 

developed by

Polychim Industrie

for sheet extrusion and thermoforming.





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Polypropylene homopolymer HA31XTF is a nucleated homopolymer with excellent clarity and good antistatic properties. HA31XTF is using latest generation nucleating agent and has been developed in close collaboration with Milliken.

TYPICAL PROPERTIES					
PROPERTY	TEST METHOD		UNIT	TYPICAL VALUE	
Melt Flow Rate (230°C/2.16Kg)	ASTM D1238		g/10 min	3.5 ± 0.5	
Density	ASTM 1505		g/cm³	0.9	
Colour	DIN 6167		Yi	0 max	
Tensile Yield Strength (50mm/min)	ASTM D638		MPa	36	
Yield Elongation (50mm/min)	ASTM D638		%	9.5	
Flexural Modulus at 1.3mm/min (1% sec)	ASTM D790		MPa	1600 max	
Notched Izod Impact Strength at 23°C	ASTM D256-A		J/m	55	
Heat Deflection Temperature	ASTM D648	455 kPa	°C	111	
		1820 kPa		58	
Vicat Softening Point	ASTM D1525-A	9.81 N	°C	154	
34		49.05 N		93	

## **Main Benefits:**

- Improved clarity over traditional nucleated homoplymers. (Haze value: 24 measured on 1 mm plaque)
- Excellent stiffness-impact balance.
- Higher output during thermoforming. (10% cycle time improvement)
- Isotropic and balanced shrinkage resulting in less part warpage.
- Good opticals and fresh part appearance due to reduced yellowing.
- Improved stackability of thermoformed items.
- High crystallization temperature allowing cost effective production.

## Applications:

- Disposable drinking cups.
- Freshly prepared salad cups & lids.
- Meat Trays
- Vending cups
- Salad bowls
- General food packaging

CURRENT PRODUCT LISTING	MFI:	CORRESPONDING UPDATED PRODUCT	
HA10XT	3.3	Extrusion, Stretched Tape, Carpet Backing, Woven Bags	
HA31XTF	3.5	Thermoforming application	
HB12XF	12	Fibre applications	
HC10XC	25	Compounding application, Fine Fibre ( CF ) application	
HC12XB	25	Fine Fibre Spinning (BCF)	
HG10XC	16	compounding application	
HH10XT	2	Tape, strapping applications	
HJ40XI	55	Injection Moulding application	
HL10XF	3.8	Fibre Application, High Tenacity	
HV22XF	5.5	Fibre applications, High Tenacity	
HS15XC	75	High MFR, TWIM applications	

Applications where product appearance, opticals and reduced yellowing are an added value.